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CENTRAL INTELLIGENCE AGENCY

REPORT NO.

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INFORMATION REPORT

CD NO.

COUNTRY East Germany

DATE DISTR. 6 February 1953

SUBJECT Proposed 1953 Construction Plan for East German
Machine Construction Industry

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the proposed 1953 production plan for the East German machine construction industry. The report is divided according to the VVB, which are in turn subdivided according to the VEB plants under their jurisdiction. There is a breakdown of the planned 1953 production for each plant. The current proposed 1953 production plan was dated 13 October 1952.

Plan
Position
Number

Item

Gross 1953 Production
Values in Thousands of East MarksUnit of
Measurement Quantity Value

1. VEB Dieselmotorenwerk Postock EII

Plan Position Number	Item	Unit of Measurement	Quantity	Value
	Total			14,991
1023000	Power	1,000 kilowatt-hours	510	15
IVa	Heavy machine construction			14,976
2110000	Power machine construction			12,304
2112200	Diesel and gasoline motors for ships	unit	45	
2112300	Stationary diesel and gasoline motors	unit	550	
	Tools			150

VEB Zwickauer Maschinenfabrik EII

Plan Position Number	Item	Unit of Measurement	Quantity	Value
	Total			14,847
IV	Machine construction			14,597
IVa	Heavy machine construction			350
IVb	General machine construction			14,247
2713000	Compressors	unit	1,169	
IX	Woodworking			250

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26

- 2 -

Plan Position Number	Item	Gross 1953 Production Values in Thousands of East Marks		
		Unit of Measurement	Quantity	Value
<u>VEB Bergmann-Borsig, Berlin-Wilhelmsruh</u>				
	Total (including preliminary and left-over work)			
1023000	Power	1,000 kilowatt-hours		59,204
IV	Machine construction		3,640	109
IVa	Heavy machine construction			45,495
2100000	Power machine construction			41,625
2112110-120	Water pipe and high-pressure boilers over 100 tons an hour (t/h)			38,375
2112210-220	Water pipe and high-pressure boilers from 60 to 100 tons an hour	unit t/h	-/252	3,880
2113110-120	Water pipe and high-pressure boilers from 30 to 60 tons an hour	unit t/h	8/836	12,950
2113210-220	Water pipe and high-pressure boilers from 10 to 30 tons an hour	unit t/h	5/330	5,610
2116000	Steam turbines	unit t/h	4/109	2,020
2116400	Steam turbines 500-5,000 kilowatts	unit/kilo-watts		8,415
2116500	Steam turbines 5,000 kilowatts	unit/kilo-watt	11/16.5	495
2300000	Tools		8/264	7,920
2400000	Metallurgical and mining equipment			600
IVb	General machine construction	tons	1,300	2,200
2713000	Compressors			3,300
IVc	Cast and forged pieces	unit	12	
4713000	Forged and swaged steel pieces	tons	650	570
V	Electrical machine construction (Elektrotechnik)			
5114145	Generators	unit	8/274	13,300
IX	Woodworking			12,600
				300
	Total leftover work			8,641
IVa	Heavy machine construction			
2100000	Power machine construction			7,766
2112110-120	Water pipe and high-pressure boilers over 100 tons an hour			7,766
2112210-200	Water pipe and high-pressure boilers from 60 to 100 tons an hour	t/h	152	2,330
2113110-120	Water pipe and high-pressure boilers from 30 to 60 tons an hour	t/h	180	2,790
2113210-220	Water pipe and high-pressure boilers from 10 to 30 tons an hour	t/h	130	2,210
2116500	Steam turbines over five megowatts	t/h	9	166
V	Electrical machine construction	megowatts	9	270
5114145	Generators	megowatts	19	875
				875
	Total preliminary work			4,130
IVa	Heavy machine construction			
2100000	Power machine construction			2,570
2112110-120	Water pipe and high-pressure boilers over 100 tons an hour			2,570
2116500	Steam turbines over five megowatts	t/h	100	1,550
V	Electrical machine construction	megowatts	34	1,020
5114145	Generators	megowatts	34	1,560
				1,560

- 3 -

Plan Position Number	Item	Gross 1953 Production Values in Thousands of East Marks		
		Unit of Measurement	Quantity	Value
<u>VVB Goerlitzer Maschinenbau EKM</u>				
	Total (including preliminary and left-over work)			16,041
10 30	Electric power	1,000 kilo-watt hours	1,350	41
IVa	Heavy machine construction			14,836
2100000	Power machine construction			8,488
2116400	Steam turbines 500-5,000 kilowatts	unit/1000 kilowatts	-/2	60
2116500	Steam turbines over 5,000 kilowatts	unit/1000 kilowatts	16/238	7,140
2119200	Diesel and gasoline motors for ships	unit/horsepower	4	688
2300000	Tools			720
2500000	Fuel industry equipment			3,128
IVe	Cast and forged pieces			1,164
4711110	Cast iron	tons	2,500	1,125
4715000	Molded pieces of nonferrous metal	tons	11	39
4715120	Molded bronze pieces	tons	5	17
4715140	Gun metal	tons	3	11
4715150	Molded aluminum pieces	tons	1	4
4715160	Dead mold zinc castings	tons	2	7
<u>VVB EKM, Halle (including Pumpen-und Geblaesewerk (Leipzig))</u>				
	Total (including preliminary and left-over work)			272,294
1023000	Power	1000 kilowatts	7,300	219
IV	Machine construction			268,606
IVa	Heavy machine construction			189,336
2100000	Power machine construction			142,751
2112110-120	Water pipe and high-pressure boilers over 100 tons an hour	unit t/h	3/824	12,750
2112210-220	Water pipe and high-pressure boilers from 60 to 100 tons an hour	unit t/h	22/1533	23,750
2113110-120	Water pipe and high-pressure boilers from 30 to 60 tons an hour	unit t/h	27/1080	18,350
2113210-220	Water pipe and high-pressure boilers from 10 to 30 tons an hour	unit t/h	31/563	10,420
2114110-120	Water pipe and high-pressure boilers from 2.4 to 10 tons an hour	unit t/h	396	8,320
2115200	Low-pressure boiler	square meters/unit	80	580
2115300	Boiler with large water space	square meters/unit	422	18,087
2115900	Various boiler	square meters/unit	50	205
2116000	Steam turbines	unit/1000 kilowatts	35/87.5	2,625
2116400	Steam turbines 500-5,000 kilowatts	unit/1000 kilowatts	31	1,349
2119200	Diesel and gasoline motors for ships	horsepower/unit	1,838	7,036
2119300	Stationary diesel and gasoline motors	horsepower/unit		1,839
2300000	Tools			124
2400000	Metallurgy and mining equipment			10
2413000	Equipment for the production of construction materials and fireproof products			6,254
2600000	Transportation equipment			1,128
2611110	Standard electric bridge crane	tons/unit	630	25,877
4000000	Steel framework			
4010000	Steel framework for high buildings	tons	556	

- 4 -

Plan Position Number	Item	Unit of Measurement	Quantity	Gross 1953 Production Values in Thousands of East Marks Value
3991110	Repairs for heavy machines			
IVb	General machine construction			
2700000	Chemical pumps and compressors			98,916
2712000	Pumps			53,368
2713000	Compressors	unit		29,098
3000000	Air conditioning and heating installations		6,426	18,656
3200000	Agricultural machines			7,500
3500000	Equipment for light industry			600
3800000	Community (Kommunale) equipment			50
3900000	Various machine construction products			806
4500000	Armatures			427
IVe	Cast and forged pieces			3,838
4711110	Cast iron			10,354
4712000	Dead mold steel casting	tons	13,445	
4715000	Dead mold nonferrous metal casting	tons	3,000	
4715120	Dead mold bronze casting	tons	174	658
4715130	Dead mold brass casting	tons	18	
4715140	Gun metal	tons	3	
4715150	Dead mold aluminum casting	tons	60	
V	Electrical machine construction	tons	93	
VII	Chemical industry			2,060
IX	Woodworking			53
	Total leftover work			1,356
				13,904
IVa	Heavy machine construction			
2100000	Power machine construction			13,904
2112110-220	Water pipe and high-pressure boilers over 100 tons an hour			13,904
2112210-220	Water pipe and high-pressure boilers from 60 to 100 tons an hour	t/h	44	680
2113110-120	Water pipe and high-pressure boilers from 30 to 60 tons an hour	t/h	29	450
2113210-220	Water pipe and high-pressure boilers from 10 to 30 tons an hour	t/h	100	1,700
2115300	Boiler with large water space	t/h	31	574
	Total preliminary work	unit	245	10,500
				6,200
IVa	Heavy machine construction			
2100000	Power machine construction			6,200
2112110-120	Water pipe and high-pressure boilers over 100 tons an hour			6,200
		t/h	400	6,200
2. VEB Waelzkoerperfabrik Bad Liebenstein, Thuringia WMW				
	Total			8,409
IV	Machine construction			
IVb	General machine construction			8,409
IVc	Vehicle construction			8,119
VEB Thueringer Kugellagerfabrik Zella-Mehlis WMW (including Arnshall)				
	Total			6,409
IV	Machine construction			
IVa	Heavy machine construction			6,409
IVb	General machine construction			100
3911100-400	Ball bearings and roller bearings	unit	4,433,200	6,300

SECRET

- 5 -

Plan Position Number	Item	Gross 1953 Production Values in Thousands of East Marks		
		Unit of Measurement	Quantity	Value
<u>VEB Waelzlager Berlin</u>				
	Total			5,486
IVa	Heavy machine construction (tools)			150
IVb	General machine construction			5,336
3911100- 400	Ball bearings and roller bearings	thousand units	2,392	
<u>VEB Waelzlagerfabrik Ronneburg/Thuer. WMW</u>				
	Total			6,968
IVa	Heavy machine construction			700
IVb	General machine construction			6,268
3911100- 400	Ball bearings and roller bearings	unit	60,000	
<u>VEB Waelzlagerfabrik Fraureuth WMW</u>				
	Total			15,032
IVa	Heavy machine construction			200
2200000	Machine tools, forging and stamping equipment			100
IVb	General machine construction			5,802
3911100- 400	Ball bearings and roller bearings	unit	1,144,800	
IVe	Cast and forged pieces	tons	2,100	9,030
4715130	(Dead mold brass castings)			
<u>VEB Berliner Werkzeugmaschinenfabrik WMW</u>				
	Total			8,036
IVa	Heavy machine construction			7,943
2200000	Machine tools, forging and stamping equipment			7,493
2300000	Tools			320
IX	Woodworking			93
<u>VEB Maschinenfabrik John Scheer WMW, Manselwitz/Thuer.</u>				
	Total			13,440
IV	Machine construction			13,190
IVa	Heavy machine construction			12,315
2200000	Machine tools, forging and stamping equipment			6,065
	includes machine tools for detaching and cutting			5,865
2211127	Lathes with horizontal face plate, 1600 millimeters rotation diameter		50	1,145
2300000	Tools			100
2400000	Equipment for smelting and mining (rolling machines)	ton/unit	1000/15	6,000
IVe	Cast and forged pieces			875
4711110	Cast iron	tons	2,000	
IX	Woodworking			250

SECRET

- 6 -

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Marks	Unit of Measurement	Quantity	Value
<u>VEB Werra Armaturenwerke WMW</u>					
	Total	13,871			
1023300	Electric power	1000 kilowatt hours	1,430	43	
IV	Machine construction			13,728	
IVa	Heavy machine construction			11,928	
2200000	Machine tools, forging and stamping equipment (includes longitudinal milling machines)			11,473	
2211264	Parallel planing machine up to 1,600 millimeters	unit	40		
2211265	Parallel planing machine over 1,600 millimeters	unit	65		
2300000	Tools			255	
IVe	Cast and forged pieces (cast iron)	tons	5,000	1,800	
IX	Woodworking			100	
<u>VEB Deutsche Niles-Werke Chemnitz</u>					
	Total	15,091			
1023000	Power	1000 kilowatt hours	2,170	65	
IVa	Heavy machine construction			15,010	
2200000	Machine tools			14,470	
2211114	Lathes, 550-1000 millimeters swing (cross slide)	unit	280		
2211127	Turret lathes (Karusselldreh- maschinen) up to 1600 milli- meters swing	unit	90		
2211128	Turret lathes over 1600 milli- meters swing	"Stck./Einh." (piece unit)	30/30	70	
2300000	Tools			16	
IX	Woodworking				
<u>VEB Deutsche Niles-Werke Berlin-Weissensee</u>					
	Total	8,340			
IVa	Heavy machine construction			8,109	
2200000	Machine tools, forging and stamping equipment			7,959	
2211128	Lathe with horizontal face plate over 1600 millimeters swing	"Stck./Einh." (piece unit)	/114	231	
IX	Woodworking				

SECRET

- 7 -

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Marks	Unit of Measurement	Quantity	Value
VVB W11. Chernitz	Total	106,364			
1023000	Power		1000 Kilowatt hours	1,220	37
IV	Machine construction	106,083			
IVa	Heavy machine construction	92,814			
2200000	Machine tools				
2211115	Forging and stamping equipment	71,807			
2211121	Lathes over 1000 millimeters swing (cross slide)		unit	4	
2211210	Multicut lathe		unit	20	
2211297	Turret lathe (Revolverdrehmaschinen)		unit	250	
2211231	Lapping and honing machine		unit	90	
2211232	Vertical milling machine over 1,000 millimeters		unit	100	
2211233	Horizontal milling machine over 1,000 millimeters		unit	55	
2211235	Universal milling machine over 1,000 millimeters		unit	90	
2211243	Longitudinal milling machine, surface milling machine, and portal milling machine (Lang-, Plan-u. Portal- fraesmaschine)		unit	84	
2211250	Hobbing type milling machine "ueb. Sagel" 10" (sic)		unit	52	
2211254	Drilling and milling machines		unit	440	
2211264	Drilling and milling machines over 100 millimeters diameter		unit	170	
2212113	Parallel planing machine up to 1600 millimeters		unit	12	
2212152	Stamping machines for eccentric, crank, and toggle lever press (Exzenter-, Kurbel-u. Kniehebel- press.) over 125 tons		unit	32	
2214120	Hydraulic presses over 63 tons		unit	109	
2215110	Crank plate shears (Kurbeltafelscheren)		unit	90	
2300000	Bending machines				
2311110-990	Tools	4,234			
2312000	Cutting tools	7,015			
2400000	Measuring instruments and tools	1,061			
2500000	Equipment for smelting and mining	5,954			
2600000	Equipment for the fuel industry (drilling head forging machines)	5,183	ton/unit	460/170	2,212
IVb	Transportation equipment	625			
2700000	General machine construction	5,004			
2711000	Chemical pumps and compressors	3,745			
2712000	Chemical equipment	380			
IVe	Pumps		unit	1,214	
4711110	Cast and forged pieces		ton	19050	8,265
VII	Cast iron				
IX	Chemical industry	40			
	Woodworking	204			

SECRET

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Marks	Unit of Measurement	Quantity	Value
3. <u>VEB Press-u. Schmiedewerk Wismar GUS</u>					
	Total				
1023000	Power				4,053
IV	Machine construction		1,000 kilo-		
IVe	(Cast and forged pieces)		watt hours	750	23
4713000	Forged and swaged steel pieces				4,030
			tons	4,800	
<u>VEB Rosseiner Achsen- und Federnfabrik GUS</u>					
	Total				
IV	Machine construction				28,226
IVa	Heavy machine construction				28,226
2300000					1,620
IVc	Tools				
IVe	Vehicle construction				780
4713000	Cast and forged steel pieces				10,058
IVf	Forged and swaged pieces				
	Iron and metal goods		tons	15,824	13,755
					2,793
<u>VEB Flanschenwerk Bebitz Auf Friedenswacht GUS</u>					
	Total				
IV	Machine construction				14,813
IVa	Heavy machine construction				
2300000	Tools				14,813
IVb	General machine construction				280
IVe	Cast and forged pieces				200
4713000	Forged and swaged steel pieces				4,262
			tons	10,130	10,271
<u>VEB Erfurter Gesenkschmiede GUS</u>					
	Total				
IV	Machine construction				1,116
IVa	Heavy machine construction (tools)				1,116
IVe	Cast and forged pieces				24
4713000	Forged and swaged steel pieces				1,092
			tons	700	

SECRET

- 9 -

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Mark	Unit of Measurement	Quantity	Value
<u>VEB Press-u. Schmiedewerke "Einheit" GUS, Brand-Erbisdorf/Sachsen</u>					
	Total	36,737			
IV	Machine construction	36,737			
IVa	Heavy machine construction	2,113			
2100000	Power machine construction, includes:	215			
2115300	Boiler with large water space	unit, square meter	3/390		
2200000	Machine tools	74			
2300000	Tools	500			
4000000	Steel framework	tons	933		
IVb	General machine construction	120			
IVc	Vehicle construction	400			
IVe	Cast and forged pieces	33,679			
4713000	Forged and swaged steel pieces	tons	39,170		
IVf	Iron and metal goods	425			
<u>VEB Metallgusswerk Leipzig GUS</u>					
	Total	16,637			
1023000	Power	1,000 kilo- watt hours	410		
IV	Machine construction	12			
IVa	Heavy machine construction	16,625			
2300000	Tools	815			
IVe	Cast and forged pieces	300			
4712000	Dead mold steel casting	tons	7,250		
4715000	Dead mold nonferrous metal casting	tons	6,180		
4715120	Dead mold bronze casting	tons	8,861		
4715140	Gun metal	tons	155		
4715150	Dead mold aluminum casting	tons	392		
IVf	Iron and metal goods	tons	1,063		
		739			
<u>VEB Elektro-Stahlgusswerk Leipzig-Leest GUS</u>					
	Total	8,917			
IV	Machine construction	8,917			
IVa	Heavy machine construction (tools)	25			
IVb	General machine construction	390			
IVe	Cast and forged pieces	8,502			
4711110	Cast iron	tons	100		
4712000	Dead mold steel casting	tons	8,900		
<u>VEB Leipziger Eisen- und Stahlwerke, Leipzig</u>					
	Total	30,574			
1023000	Power	1,000 kilo- watt hours	2,770		
IV	Machine construction	83			
IVa	Heavy machine construction	30,017			
2200000	Machine tools, forging and stamping equipment	4,512			
2300000	Tools	1,076			
2600000	Transportation equipment	2,944			
IVb	General machine construction	492			
IVc	Vehicle construction	630			
IVe	Cast and forged pieces	1,656			
4711110	Cast iron	tons	21,623		
4712000	Dead mold steel casting	tons	18,500		
IVf	Iron and metal goods	tons	10,000		
VI	Precision instruments and optics	1,596			
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SECRET

25X1

- 10 -

Plan
Position
Number

Item

Gross 1953 Production
Value in Thousands of East Marks

Unit of
Measurement Quantity Value

VVB GUS, Leipzig (includes Stahlgiesserei Frankleben
and Spritz-u. Pressgiesserei Heidenau)

	Total			144,716
	Power	1,000 kilo- watt hours	2,500	75
IV	Machine construction			143,964
IVa	Heavy machine construction			17,515
B.	Machine tools			883
C.	Tools			8,210
D.	Smelting and mining equipment			150
	Steel framework			6,557
IVb	General machine construction			6,700
IVc	Vehicle construction			2,979
IVd	Ship construction			475
IVe	Cast and forged pieces			114,292
4711110	Cast iron	tons	157,050	
4712000	Dead mold steel casting	tons	40,050	
4715000	Dead mold nonferrous metal casting	tons	6,249	23,595
4715110	Dead mold copper casting	tons	15	
4715120	Dead mold bronze casting	tons	789	
4715130	Dead mold brass casting	tons	190	
4715140	Gun metal	tons	1,417	
4715150	Dead mold aluminum casting	tons	3,120	
4715160	Dead mold zinc casting	tons	218	
4715170	Dead mold magnesium casting	tons	500	
IVf	Iron and metal goods			2,003
VII	Chemical industry			347
IX	Woodworking			330

4. VEB Kraman Eberswalde

	Total			16,549
IVa	Heavy machine construction			16,549
2600000	Transportation equipment			16,249
2611110	Standard electrical bridge cranes	tons/unit	4/207	

ABUS Foerderanlagen Koethen/Sa. Anh.

	Total			13,697
IVb	General machine construction	tons	5,920	13,697
3311120				
3399100	Machines for construction and road construction			

SECRET

- 11 -

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Marks		
		Unit of Measurement	Quantity	Value
<u>VEB Leipziger Stahlbau und Verzinkerei ABUS</u>				
	Total			19,440
1023300	Electric energy	1,000 kilo- watt hours	320	10
IV	Machine construction			13,880
IVa	Heavy machine construction			13,080
2600000	Transportation equipment, includes:			8,084
2611110	Standard electric bridge cranes	ton/unit	700/12	1,396
4000000	Steel framework	tons	7,300	4,696
IVf	Iron and metal goods			800
IX	Woodworking			50
	Construction industry			5,500
<u>VEB Stahlbau Leipzig ABUS</u>				
	Total			16,395
IVa	Heavy machine construction			11,395
2600000	Transportation equipment			5,195
2611110	Standard electric bridge crane	tons/unit	400/	3,900
4000000	Steel framework	tons	1,700	4,000
4010000	For high steel buildings	tons	4,000	5,000
4020000	For bridge construction			
	Construction industry			
<u>VEB Foerderanlagen Leipzig ABUS</u>				
	Total			8,426
IVa	Heavy machine construction			8,426
2500000	Equipment for the fuel industry			5,577
2600000	Transportation equipment			1,509
4000000	Steel framework	tons	1,875	1,200
<u>VEB Maschinenfabrik und Eisengiesserei Dessau, ABUS</u>				
	Total			14,044
IV	Machine construction			13,679
IVa	Heavy machine construction			6,009
2300000	Tools			590
2400000	Smelting and mining equipment			3,467
2411000	Equipment for smelting			
2411130	Rolling machines	tons	2,000	67
2412000	Mining and enriching equipment			1,602
2600000	Transportation equipment			3,565
IVb	General machine construction			4,105
IVc	Cast and forged pieces			
4711110	Cast iron	tons	2,500	
4712000	Dead mold steel casting	tons	3,800	
V	Electrical machine construction			290
IX	Woodworking			75

SECRET

- 12 -

Plan Position Number	Item	Gross 1953 Production Value in Thousands of East Marks		
		Unit of Measurement	Quantity	Value
<u>VEB Schwermaschinenbau Heinrich Rau, Wildau ABUS</u>				
	Total			48,960
IV	Machine construction			48,950
IVa	Heavy machine construction			38,190
2100000	Power machine construction			2,220
2200000	Machine tools			8,060
2212113	Forging and stamping equipment Eccentric, crank, and toggle lever press (Exzenter-, Kurbel- u. Kniehebbelpressen) over 125 tons	unit	13	
2212152	Hydraulic presses, over 63 tons	unit	2	
2212160	Hydraulic forge presses	unit	5	
2215100	Bending machine	unit	1	
2300000	Tools			100
2400000	Smelting and mining equipment			18,120
2411000	Smelting equipment	tons	10,740	
2411130	Rolling machine	tons	9,247	
2412000	Mining and enrichment equipment	tons	82	
2500000	Fuel industry equipment	tons	1,387	2,350
2600000	Transportation equipment			300
2611110	Standard electric bridge crane	ton/unit	/47	
IVb	General machine construction			150
IVc	Vehicle construction			17,600
IVe	Cast and forged pieces			
4713000	Forged and swaged steel pieces	tons	22,000	
IX	Woodworking			100
<u>ABUS Maschinenbau Nordhausen VEB</u>				
	Total			22,220
IV	Machine construction			22,120
IVa	Heavy machine construction			7,660
2412000	Mining and enrichment equipment			4,970
2600000	Transportation equipment			2,430
IVb	General machine construction (including road construction)			14,450
IX	Woodworking			100
<u>VEB Peniger Maschinenfabrik ABUS</u>				
	Total			23,190
1023000	Power	1,000 kilo- watt hours	850	20
IV	Machine construction			23,080
IVa	Heavy machine construction			1,070
2400000	Smelting and mining equipment			120
2600000	Transportation equipment			890
IVb	General machine construction			19,770
2712000	Pumps	unit	120	9,600
3910000	Other products of machine construction			10,170
IVd	Ship construction			150
IVe	Cast and forged pieces (cast iron)	tons	4,725	2,080